

Device and Method for Insertion of a Cannula of an Infusion Device

Technical Field

5 The present invention relates to a device for assisting in the introduction of a cannula of an infusion device into the skin of a patient for delivery of a substance to the patient.

Background

10 Infusion devices are used to deliver substances such as medications into the subcutaneous layer of skin of a patient. Devices for assisting in insertion of the cannula of an infusion device into the skin of the patient are known. For example, some devices utilize springs to automatically drive a needle into the skin of a patient to introduce the cannula of the infusion device into the subcutaneous layer.

15 Because a needle is used to introduce the cannula of the infusion device into the subcutaneous layer of skin, there is a risk associated with inadvertent exposure to the needle. Further, patients may react adversely to viewing the needle prior to insertion and may, for example, be reluctant to place the needle into the skin. Prior devices may not adequately shroud this needle prior to and/or after introduction of the infusion device.

20 Other issues of concern in the design and use of insertion devices include ease of use by the patient and sterilization. For example, some patients may have difficulty loading the infusion device into the insertion device.

 It is therefore desirable to provide new designs for devices used to assist in the introduction of an infusion device into the skin of a patient.

25 **Summary**

 Embodiments made in accordance with the present invention include devices that can be used to assist in the introduction of the cannula of an infusion device into the skin of a patient for delivery of a substance to the patient.

Figure 8 is another side view of the cylinder hub of Figure 6.
Figure 9 is an end view of the cylinder hub of Figure 6.
Figure 10 is a perspective view of a needle hub of the device of Figure 1.
Figure 11 is a side view of the needle hub of Figure 10.
5 Figure 12 is another side view of the needle hub of Figure 10.
Figure 13 is an end view of the needle hub of Figure 10.
Figure 14 is a perspective view of a sleeve of the device of Figure 1.
Figure 15 is a side view of the sleeve of Figure 14.
Figure 16 is another side view of the sleeve of Figure 14.
10 Figure 17 is an end view of the sleeve of Figure 14.
Figure 18 is a top view of an adhesive portion of the device of Figure 1.
Figure 19 is a cross-sectional view taken along line 19-19 of the adhesive
portion of Figure 18.
Figure 20 is an exploded view of the adhesive portion of Figure 18.
15 Figure 21 is a perspective view of a cap of the device of Figure 1.
Figure 22 is a side view of the cap of Figure 21.
Figure 23 is an end view of the cap of Figure 21.
Figure 24 is a side view of the device of Figure 1 with the cap removed.
Figure 25 is a side view of the device of Figure 24 in a trigger state.
20 Figure 26A is a cross-sectional view taken along line 26A-26A of the
device of Figure 1 in a ship state.
Figure 26B is a cross-sectional view taken along line 26B-26B of the
device of Figure 1 in the ship state.
Figure 27A is a cross-sectional view taken along line 27A-27A of the
25 device of Figure 24 in a delivery state.
Figure 27B is a cross-sectional view taken along line 27B-27B of the
device of Figure 24 in the delivery state.
Figure 28A is a cross-sectional view taken along line 28A-28A of the
device of Figure 25 in a trigger state.

Figure 28B is a cross-sectional view taken along line 28B-28B of the device of Figure 25 in the trigger state.

Figure 28C is a cross-sectional view of the device of Figure 28B illustrating the adhesive portion being sheared from a surface of the sleeve.

5 Figure 29A is a cross-sectional view of the device of Figure 28A with the needle hub retracted.

Figure 29B is a cross-sectional view of the device of Figure 28B with the needle hub retracted.

10 Figure 30A is a cross-sectional view taken along line 30A-30A of the device of Figure 24 in a retracted state.

Figure 30B is a cross-sectional view taken along line 30B-30B of the device of Figure 24 in the retracted state.

15 Figure 31 is a cross-sectional view of a portion of another example embodiment of a device used to introduce an infusion device into a patient made in accordance with the present invention.

Figure 32A is a cross-sectional view of another example embodiment of a device used to introduce an infusion device into a patient in a ship state made in accordance with the present invention.

20 Figure 32B is a cross-sectional view along a perpendicular plane of the device of Figure 32A.

Figure 33A is a cross-sectional view of the device of Figure 32A in a delivery state.

Figure 33B is a cross-sectional view of the device of Figure 32B in the delivery state.

25 Figure 34A is a cross-sectional view of the device of Figure 32A in a retracted state.

Figure 34B is a cross-sectional view of the device of Figure 32B in the retracted state.

Figure 35 is a perspective view of a sleeve of the device of Figure 32A.

30 Figure 36 is a side view of the sleeve of Figure 35.

Figure 37 is another side view of the sleeve of Figure 35.

Figure 38 is an end view of the sleeve of Figure 35.

Figure 39 is a perspective view of another example embodiment of a device used to introduce an infusion device into a patient made in accordance with the present invention.

Figure 40 is another perspective view of the device of Figure 39.

Figure 41 is a side view of the device of Figure 39.

Figure 42 is an end view of the device of Figure 39.

Figure 43 is an opposite end view of the device of Figure 39.

Figure 44 is a perspective view of another example embodiment of a device used to introduce an infusion device into a patient made in accordance with the present invention.

Figure 45 is a side view of the device of Figure 44.

Figure 46 is another side view of the device of Figure 44.

Figure 47 is an end view of the device of Figure 44.

Figure 48 is another end view of the device of Figure 44.

Figure 49 is a cross-sectional view taken along line 49-49 of the device of Figure 45.

Figure 50 is a side view of another example embodiment of a device used to introduce a cannula of an infusion device into a patient including a tamper-evident seal made in accordance with the present invention.

Figure 51 is a side view of the device of Figure 50 with the cap uncoupled and the tamper-evident seal having been broken.

Figure 52 is a cross-sectional view taken along line 52-52 of a portion of the device of Figure 50.

Detailed Description

Embodiments of the present invention relate to devices for assisting in the introduction of an infusion device, specifically a cannula of the infusion device, into the subcutaneous layer of skin of a patient.

Referring to Figures 1 and 2, one example embodiment of a device 100 is shown. The device 100 is used to introduce a cannula of an infusion device, such as a set, site, or other access device, into the skin of the patient. The set, site, or other access device can then be used to deliver drugs or other fluid to the patient, such as from an
5 infusion pump.

The device 100 generally includes a housing 110, a cylinder hub 120, a needle hub 130, a sleeve 140, a spring 150, an adhesive portion 160, and a cap 170. Each of the components of the device 100, described further below, is configured to assist in the introduction of a cannula of an infusion device into the skin of a patient.

10 Referring now to Figures 3-5, the housing 110 is shown. The housing 110 is preferably cylindrical in shape and includes a closed upper end 111 and an open lower end 112. The housing 110 further preferably includes a portion 118 with a knurled surface to enhance a patient's grip on the housing 110, as well as a threaded portion 113 positioned adjacent the open lower end 112.

15 Referring now to Figures 6-9, the cylinder hub 120 is shown in greater detail. The cylinder hub 120 includes first and second ends 221 and 222 and an interior passage 223. In addition, two opposing slots 225 are formed on opposite sides of the cylinder hub 120 and generally extend from a mid-portion 224 of the hub 120 to the first end 221. Further, the cylinder hub 120 includes opposing apertures 226 formed in
20 the cylinder hub 120 adjacent the second end 222.

The first end 221 of the cylinder hub 120 is coupled to the upper end 111 of the housing 110 by tabs 119 on the housing 110 engaging shoulders 228 formed by the cylinder hub 120. See, for example, Figures 6-8, 26A, and 26B. In addition, members 121 of the housing 110 are received in slots 229 of the cylinder hub 120. In
25 alternative designs, the housing 110 and cylinder hub 120 can be formed as a single unit.

Referring now to Figures 10-13, the needle hub 130 includes a main body 331 with first and second ends 332 and 333, and a needle 336 (hollow or solid) coupled to the main body 331. The main body 331 includes opposing wings 334
30 formed at the first end 332 and opposing barbs 335 at the second end 333.

The needle hub 130 is positioned in the interior passage 223 of the cylinder hub 120 such that the opposing wings 334 of the needle hub 130 extend through the opposing slots 225 of the cylinder hub 120. See Figures 6, 8, 26B, 27B, 28B, 29B, and 30B. In addition, the opposing barbs 335 of the needle hub 130 extend through the opposing apertures 226 of the cylinder hub 120 and engage shoulders 227 formed by the apertures 226 so that the needle hub 130 is held in a fixed position relative to the cylinder hub 120 and the housing 110. See, for example, Figures 6, 8, 26A, 27A, and 28A.

Referring now to Figures 14-17, the sleeve 140 is shown. The sleeve 140 is preferably cylindrical in shape and includes first and second ends 441 and 442 and interior passage 443. Opposing projections 444 extend into the passage 443 adjacent to a shoulder 445. On the exterior of the sleeve 140 channels 446 are formed, as well as railways 447 with barbs 448 formed on ends thereof.

The sleeve 140 is coupled to the housing 110 such that the housing 110 can be moved longitudinally with respect to the sleeve 140. Specifically, the railways 114 of the housing are received in the channels 446 of the sleeve 140. Likewise, the railways 447 of the sleeve 140 are received in the channels 115 of the housing 110. Barbs 448 on the railways 447 of the sleeve 140 engage projections 116 in the channels 115 of the housing 110 so that the housing 110 remains slideably coupled to the sleeve 140 in opposition to the force exerted by the spring 150 (described further below).

The spring 150 includes first and second ends 152 and 154. See, for example, Figure 26B. The spring 150 surrounds a portion of the cylinder hub 120 and extends within the passage 443 of the sleeve 140. The first end 152 of the spring 150 is seated on the shoulder 445 of the sleeve 140, and the second end 154 of the spring 150 engages the opposing wings 334 of the needle hub 130 extending through the opposing slots 225 of the cylinder hub 120.

The spring 150 is in a compressed state as shown in Figures 26A, 26B, 27A, 27B, 28A, and 28B and therefore applies force against the wings 334 of the needle hub 130, biasing the needle hub 130 in an upward direction. However, barbs 335 of the main body 331 of the needle hub 130 are engaged against shoulders 227 of the apertures

226 of the cylinder hub 120 to retain the needle hub 130 in place with respect to the cylinder hub 120. See, for example, Figure 26A. Likewise, the spring 150 forces the housing 110 and the sleeve 140 apart until barbs 448 of the sleeve 140 engage projections 115 of the housing 110 to maintain coupling between the housing 110 and the sleeve 140.

Referring now to Figures 18-20, an adhesive portion 160 is positioned on a surface 449 at the second end 442 of the sleeve 140 (see Figures 14 and 17). The surface 449 preferably acts as a framework that stabilizes the adhesive portion 160 prior to placement on the patient. In a preferred embodiment shown, the adhesive portion 160 includes layers 662, 663, and 664, as well as liners 661 and 665. Liners 661 and 665 also preferably include tabs 666 and 667 that allow for removal of the liners 661 and 665 as described below.

The adhesive portion 160 can be coupled to the surface 449 of sleeve 140 in a variety of manners. In a preferred embodiment, the liner 661 is removed, and layer 662 is coupled to the surface 449 using an adhesive. In addition, as described further below, in a preferred embodiment a top surface 669 of layer 664 and/or a lower end of the infusion device includes an adhesive to couple the infusion device to the adhesive portion 160 as the infusion device is moved into contact with the adhesive portion. See Figures 28A, 28B, and 28C.

In addition, the liner 665 is preferably removed, and a lower surface 668 of the layer 664 includes an adhesive to couple the adhesive portion 160 to the skin of the patient.

Preferably, the site is loaded into the device 100 prior to application of the adhesive portion 160 onto the device 100, and preferably both liners 661 and 665 are removed as described above prior to attachment of the adhesive portion to the sleeve 140 and coupling of the cap 170 to the housing 110. In this manner, the patient preferably does not need to remove any liners prior to application of the adhesive portion 160 to the skin and introduction of the site into the skin.

Preferably, the layer 664 does not include any holes, but instead is pierced by the needle 336 as the needle 336 is advanced towards the skin, as described

further below. This configuration can enhance the fit between the adhesive portion 160 and the skin of the patient.

5 In a preferred embodiment, the adhesive portion 160 includes adhesive on one or more of surfaces 668 and 669 to allow the adhesive portion 160 to be coupled to the sleeve 140, site, and/or to the skin of the patient. Typical adhesives that can be used on the adhesive portion 160 include, without limitation, acrylic adhesive, synthetic rubber-based adhesive, acrylate adhesive, and silicone-based adhesive.

10 In example embodiments, the adhesive portion 160 includes films with adhesives thereon, such as a Tegaderm™ film manufactured by 3M™ or an IV3000™ film manufactured by Smith & Nephew. For example, in the preferred embodiment shown, the tape layer 662 is 3M™ 9731 tape, and layers 663 and 664 are 3M™ Tegaderm™ p/n 9842.

15 Referring now to Figures 21-23, the cap 170 is illustrated. The cap 170 includes a closed first end 772 and an open second end 774. The cap 170 preferably includes an exterior with a knurled surface 778 to enhance the patient's grip on the cap 170. In addition, the interior of the cap 170 includes a threaded portion 776 positioned adjacent the open second end 774 so that the threaded portion 776 can be threaded onto the threaded portion 113 of the housing 110 to seal the device 100. See Figures 1, 26A, and 26B.

20 In a preferred embodiment, a gasket 122 is provided on the threaded portion 113 of the housing 110 to create a seal between the cap 170 and the housing 110 as the cap 170 is threaded onto the housing 110. See Figures 26A and 26B. In this manner, the internal components of the device 100 (e.g., needle 336 and site 800) can be maintained in a substantially sterile state prior to removal of the cap 170. Further, 25 the cap 170 can function to maintain the device 100 in a ship state (i.e., the housing 110 can not be moved relative to the sleeve 140) prior to removal of the cap 170 from the housing 110.

30 In alternative embodiments, the cap 170 and/or housing 110 can be formed to provide a tamper-evident seal so that the patient can determine when the cap 170 has been previously uncoupled from the housing 110. For example, in an

alternative embodiment of the device 100' shown in Figures 50-52, a tamper-evident band 178 is shown. The band 178 includes tabs 179 that are coupled to the cap 170 as shown in Figure 50. As the cap 170 is removed from the housing 110 (i.e., threads 514 on cap 170 are unthreaded from threads 512 on housing 110), the tabs 179 break away
5 from the cap 170, and the seal 178 remains coupled to the housing 110, as shown in Figure 51. If the cap 170 is later threaded back onto the device 100', the breaks between the tabs 179 and the cap 170 are evident, allowing the patient to identify that the cap 170 of the device 100' has been previously removed.

The cap 170 and band 178 can be placed on the device 100' during
10 manufacturing as a single unit. For example, as shown in Figure 52, the cap 170 and band 178 can be pushed onto the device 100' (note that threads 512 and 514 can be rounded to allow the cap 170 to be pressed onto the device 100') so that portion 520 of the band 178 passes over and engages shoulder 522 of the housing 110 to retain the band 178 on the housing 110 when the cap 170 is unthreaded and tabs 179 are broken.
15 In addition, notches 524 formed periodically along the band 178 prevent the cap 170 from bottoming out against the band 178 as the cap 170 and band 178 are pushed onto the device 100' so that the tabs 179 remain intact. A portion 502 extending along an interior circumference of the cap 170 can also be formed to engage the outer surface of the housing 110 to create a seal between the housing 110 and the cap 170.

20 It can be desirable to provide a tamper-evident seal, for example, so that the patient can assure that the device 100' is has not been previously opened and is sterile prior to use. Other methods of indicating tampering can also be used.

As previously noted, the device 100 can be used to introduce a cannula of an infusion device into the subcutaneous layer of skin of the patient. In a preferred
25 embodiment, the infusion device includes a site 800, the site 800 including a cannula for delivery of a substance into the subcutaneous layer of skin of the patient. Site 800 is linked by tubing (not shown) with a fluid source, such as an infusion pump (not shown) to deliver fluid to the patient through the cannula. In a preferred embodiment, the site 800 can be made in accordance with that disclosed in U.S. Patent Application Serial No.
30 10/____,____, Attorney Docket No. 14485.155US01, entitled "Subcutaneous Infusion

Device and Method," filed on even date herewith, the entirety of which is hereby incorporated by reference. However, sites of other configurations can also be used.

Referring now to Figures 1 and 24-30, the device 100 is illustrated in various states of use. As shown in Figures 1, 26A, and 26B, the device 100 is in a ship state prior to use. As shown in Figures 24, 27A, and 27B, the device 100 is in a delivery state ready to deliver the cannula of an infusion device into the skin of the patient. As shown in Figures 25, 28A, 28B, and 28C the device 100 is in a trigger state, or the state at which the needle 336 and the cannula of the site 800 have been fully inserted into the subcutaneous layer of skin of the patient, and the needle hub 130 and associated needle 336 are about to be retracted. As shown in Figures 29A and 29B, the device 100 is in a retracted state with the needle hub 130 and associated needle 336 having been retracted into the device 100. As shown in Figures 30A and 30B, the device 100 is in a fully retracted state with the housing 110 and sleeve 140 returned to an uncompressed position relative to one another.

An example method of use of the device 100 is as follows. The device 100 is provided to a patient with the cap 170 coupled to the housing 110, as shown in Figures 1, 26A, and 26B. Preferably, the site 800 has been previously loaded (i.e., preloaded) into the device 100 during, for example, the manufacturing process for the device 100.

The cap 170 is then unthreaded from the housing 110, and the sleeve 140 of the device 100 is positioned so that the adhesive portion 160 (i.e., surface 668) contacts the skin 900 of the patient. See Figures 24, 27A, and 27B.

Next, in the illustrated preferred embodiment, the patient applies pressure to the upper end 111 of the housing 110 to move the housing 110 and associated structures including the cylinder hub 120 and needle hub 130 (including needle 336 and site 800) in a direction A with respect to the sleeve 140 and toward the skin 900 of the patient. As the needle 336 of the needle hub 130 and associated site 800 are moved in the direction A, the needle 336 and the cannula 806 of the site 800 are introduced into the skin 900 of the patient. In addition, as the needle hub 130 is moved toward the sleeve 140, the spring 150 is further compressed.

Once the needle 336 and cannula 806 of the site 800 have been fully inserted into the skin 900, the device 100 is in a trigger state, as illustrated in Figures 25, 28A, 28B, and 28C. In this state, the barbs 335 that couple the needle hub 130 to the cylinder hub 120 are biased inwardly through contact with the projections 444
5 formed by the sleeve 140.

As the housing 110, cylinder hub 120, and needle hub 130 are displaced further in the direction A, it is preferable that the needle hub 130 is positioned so that a lower portion of the site 800 travels slightly beyond the second end 442 of the sleeve 140 as shown in Figure 28C. This "over-travel" assures that the adhesive portion 160 is
10 properly sheared away from the surface 449 of the sleeve 140 and allows for the coupling of the site 800 to the adhesive portion 160. For example, in preferred embodiments, the lower portion of the site 800 travels beyond the second end 442 of the sleeve 140 by between 50 to 100 thousandths of an inch, more preferably approximately 70 thousandths of an inch.

In addition, as the housing 110, cylinder hub 120, and needle hub 130 are displaced further in the direction A as described above, barbs 335 of the needle hub 130 are forced inwardly by the projections 444 of the sleeve 140, and the barbs 335 are thereby uncoupled from engagement with the cylinder hub 120. Once the barbs 335 of the needle hub 130 are released from the cylinder hub 120, the needle hub 130 is free to
20 move longitudinally within the passage 223 of the cylinder hub 120 in a direction B opposite to that of the direction A. The spring 150, which has been compressed through the movement of the housing 110 in the direction A, propels the needle hub 130 and associated needle 336 in the direction B up through the cylinder hub 120 into the upper end 111 of the housing 110, while leaving the site 800 and associated cannula 806
25 positioned in the skin 900 of the patient, as shown in Figures 29A and 29B.

Once the patient removes pressure from the upper end 111 of the housing 110, the spring 150 causes the housing 110 and cylinder hub 120 to move in the direction B as shown in Figures 30A and 30B to a fully retracted state.

Finally, the sleeve 140 is removed from contact with the skin 900, and the cap 170 can be replaced onto the threaded portion 113 of the housing 110 of the device 100. Subsequently, the device 100 can be discarded.

Many alternative designs for the device can be provided. For example, in Figure 31 a portion of an alternative device is shown including cylinder hub 120' and needle hub 130'. The cylinder hub 120' and needle hub 130' are similar to cylinder hub 120 and needle hub 130 described above, except that the cylinder hub 120' includes projections 129 formed near the first end 221 of the cylinder hub 120', and the needle hub 130' includes barbs 139 formed on the first end 332. The barbs 139 are configured to ride inside the interior passage 223 of the cylinder hub 120' during retraction of the needle 336 in the direction B until the barbs 139 extend beyond the projections 129 of the cylinder hub 120'. Once this occurs, the barbs 139 expand outward slightly. In this configuration as shown in Figure 31, the barbs 139 prevent the needle hub 130' and associated needle 336 from being moved back in the direction A. In this manner, the barbs 129 lock the needle hub 130' in the retracted position. This configuration can be beneficial, used separately or in conjunction with the force of the spring 150 forcing the needle hub 130' in the direction B, to further reduce the possibility of inadvertent exposure to the needle 336 after retraction.

According to another alternative embodiment, a device 100" is illustrated in Figures 32-38. Device 100" is similar to device 100 described above, except that the sleeve (e.g., sleeve 140) is replaced with a trigger 140'. In device 100", the trigger 140' (see Figures 35-38) does not function as sleeve 140 to shroud the needle 336 prior to insertion, but instead trigger 140' functions to cause retraction of the needle 336 upon full insertion, as described further below.

In this embodiment of device 100", once the cap 170 has been removed, needle 336 is exposed as shown in Figures 33A and 33B. In this configuration, instead of moving the housing 110, cylinder hub 120, and needle hub 130 longitudinally with respect to the housing, the patient simply inserts the needle 336 and associated cannula 806 of the site into the skin by grasping the housing 110 and introducing the exposed needle 336 into the skin.

As the needle 336 and cannula 806 reaches full insertion, the trigger 140' contacts the skin and thereby causes the needle hub 130 including the needle 336 to be retracted into the housing 110, leaving the site 800 in place on the skin. In the illustrated embodiment, the trigger 140' is automatic, in that the trigger 140' is
5 configured to cause barbs 335 of the needle hub 130 to be displaced inwardly to release the needle hub 130 from the cylinder hub 120, and the spring 150 can thereupon move the needle hub 130 and associated needle 336 in the direction B into an upper portion of the housing 110 as shown in Figures 34A and 34B.

In alternative embodiments, the trigger 140' can be configured to be
10 manually actuated by the patient to cause retraction of the needle hub 130 and associated needle 336 once the cannula 806 has been fully inserted.

Referring now to Figures 39-43, another embodiment of a device 100'' is shown. The device 100'' is a manual device in that the device 100'' includes only a housing 110', needle 336, and cap (not shown) that can be threaded onto the housing
15 110'. Preferably, a site (not shown) can be preloaded onto the needle 336 and the cap placed on the housing 110' to create a sterile environment prior to use. To use device 100'', the patient preferably removes the cap from the housing 110' and, holding the housing 110' inserts the needle and associated cannula of the site into the skin. Once the cannula is completely inserted, the patient moves the housing 110' in the opposite
20 direction to remove the needle from the skin while leaving the site in place. Finally, the patient preferably reapplies the cap to the housing 110' to reduce the chance for further inadvertent exposure to the needle 336. The device 100'' can then be discarded or reused as desired.

Referring now to Figures 44-49, another example embodiment of a
25 device 950 for assisting in the introduction of a site 970 is shown. The device 950 differs from the device 100. For example, while the device 100 can be manually driven by the patient to insert the needle and cannula of the site into the skin, the device 950 is automated in that a spring 960 is used to drive the needle and cannula of the site into the skin of the patient.

The device 950 includes a housing 958, cap 952, lock member 962, needle hub 965, main body 980, retainer body 978, and sleeve 982. Also included are the first spring 960 and a second spring 966.

The device 950 functions as follows. The lock member 962, needle hub 964, and retainer body 978 are moveable longitudinally with respect to the housing 958 and sleeve 982 of the device 950. The lock member 962 is positioned so that needle 968 of the needle hub 965 is accessible from open end 984 of the device 950. The site 970 can then be loaded onto the needle 968 by threading the cannula of the site 970 onto the needle 968. Openings 986 are formed by the housing 958 to accommodate sites 970 of various sizes (e.g., wings formed on sites).

Once the site 970 has been loaded onto the needle 968, the lock member 962 is moved in a direction C by the patient using projections 974 that are accessible through slot 976 of housing 958 until barbs 956 of the lock member 962 engage an outer surface of the housing 958, as shown in Figure 49. In this position, the device 950 is ready to insert the site 970 into the skin of the patient.

Next, the sleeve 982 of the device 950 is placed against the skin of the patient. To initiate insertion of the site 970, the cap 952 is pressed by the patient. Once pressed, shoulders 954 on an opposite end of the cap 952 engage and push the barbs 956 of the lock member 962 toward one another to disengage the barbs 956 from the housing 958. When the barbs 956 clear the housing 958, the lock member 962, main body 980, needle hub 965, retainer body 978, and associated site 970 are moved by the first spring 960 a the direction D.

The device 950 continues to move the site 970 towards the skin, thereby introducing the needle 968 and cannula of the site 970 into the skin. As the cannula of the site 970 is fully inserted into the skin, barbs 964 of the needle hub 965 engage ramped surfaces 972 of the sleeve 982, causing the barbs 964 to be forced toward one another. When the cannula of the site 970 is fully inserted into the skin, the barbs 964 have been forced inwardly by the surfaces 972 sufficiently to clear ends 988 of the main body 980, and the second spring 966 moves the needle hub 965 in the direction C into a passage 990 formed by the main body 980.

As the needle hub 965 is moved by the second spring 966 into the main body 980, the needle 968 is removed from the site 970, leaving the site 970 in place on the skin. In addition, the retainer body 978 remains in a position adjacent the open end 984 of the sleeve 982 so that once the device 950 is removed from the skin of the patient, the retainer body 978 protects the patient from further contact with the needle 968.

Devices made in accordance with the principles described herein can be advantageous for various reasons. For example, each device can provide ease in placement of the site on the skin, preferably allowing the user to place the site with the device where desired on the body using a single hand to operate the device.

Further, several embodiments disclosed herein include structures that cover or hide the needle prior to insertion of the site, and also cause the needle to be retracted into the device after insertion to protect against inadvertent contact with the needle.

In addition, several embodiments of the devices disclosed herein can automatically retract the needle while leaving the site placed on the skin, thereby reducing the patient's contact with the exposed needle. Preferably, this retraction is automatic in that once the device reaches the trigger state there is no further action required by the patient to cause the needle to be retracted. The automatic retraction of the needle also limits the dwell time of the needle in the patient, increasing comfort for the patient.

In addition, the action of inserting the needle into position on the skin using the devices disclosed herein can function to hold the site on the surface of the skin during needle retraction. This can assist in adherence of the adhesive portion to the skin and reduce the chances of separation between the adhesive portion and site and the skin during needle retraction.

In addition, the housing and cap of several of embodiments of the devices disclosed herein allow the various components of the devices including the needle and infusion device to be delivered to the patient in a self-contained, sterile environment prior to use. The configuration further minimizes the need for packaging

surrounding the devices, reducing manufacturing cost and increasing ease in use of the devices. The configuration also allows the housing and cap to protect and maintain the infusion device on the needle of the device. The configuration and disposable nature of the devices further allow ease in discarding of the devices after use.

5 Also, the configuration of several embodiments of the devices disclosed herein can allow the site to be preloaded into the device, thereby providing ease of use for the patient and reducing the patient's exposure to the needle. For example, single-use embodiments disclosed herein preferably do not require that the patient load the site into the device prior to insertion, but instead provide the device with the site preloaded.

10 Some embodiments of the devices allow for both automatic delivery of the site and withdrawal of the needle, thereby automating the entire introduction process for the patient.

 While single use devices are preferred, reusable devices wherein the needle retracts but can be reloaded are also anticipated.

15 The above specification, examples and data provide a complete description of the manufacture and of the invention. Since many embodiments of the invention can be made without departing from the spirit and scope of the invention, the invention resides in the claims hereinafter appended.